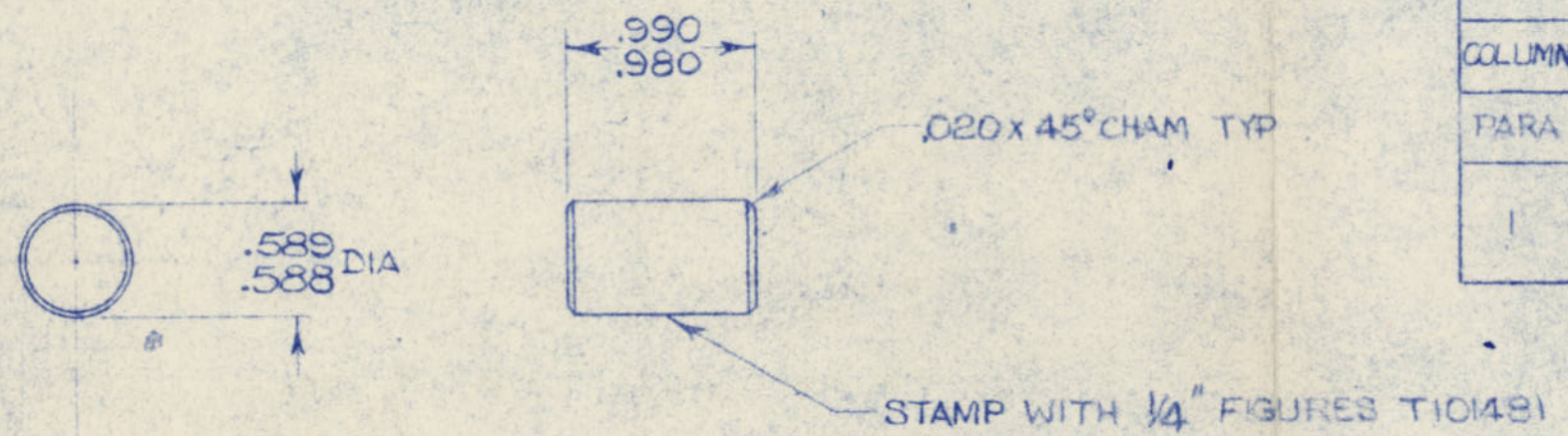
T101481

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVED



TOOL USAGE BLOCK

COLUMN	V2	V3	V4	V5	V6	V7	V8
PARA	REMARKS	TOOL NO.	OPER	PART NO. & NAME	OPER	PART NO. & NAME	ON ASSY NO.
1	47 SERIES	T101481	INSTL / REMOVE	47-620-962 GEAR	IN / FROM	47-620-961 SPIDER	47-620-909

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NOTES:

1. MARK PER BPS FW 4050.

304 Stainless Steel

QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL	MATERIAL SPEC.	TENSILE 1000 PSI OR COND			
	T101481	PIN	5/8 DIA x 1.2	CRES STL (18-8)		140	FE	L	
							1	(1) II (2)	(1) III (2)
							MAT'L	CHEM FILM	ORGANIC FINISH
							FINISH CODE	299 099 031	

LIST OF MATERIAL OR PARTS LIST EWA 478V10.5 W.O. 6680

DASH NO.	NEXT ASSY.	USED ON
	47-620-909	476-4A

APPLICATION

HEAT TREAT BPS 4140 & MIL-H-6875.

FINISH SPEC. 47J-947-002

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ON DECIMALS: .XXX ± .010, .XX ± .03, .X ± .1

ANGLES ± 1/2°

MACHINED SURFACES 63√

EXCEPT AS NOTED (PER MIL STD 10)

DRAFTSMAN	DYSON	2-16-65
DESIGNER		
CHECKER	E. Dreed	9-1-65
STRESS	F. J. Carlson	
WEIGHTS		
GROUP ENG.	E. Rowlen	4/9/65
DER		
PROJECT	Holtcort	4/12/65
CUSTOMER	D. E. Gilmore	4/19/65

BELL HELICOPTER COMPANY
A DIVISION OF BELL AEROSPACE CORPORATION
POST OFFICE BOX 482 FORT WORTH 1, TEXAS
A TEXTRON COMPANY

TITLE PIN — PLANETARY ASSEMBLY, LOWER

CODE IDENT NO.	DWG. SIZE	DWG. NO.
97499	B	T101481

SCALE 1/1 | CONTRACT NUMBER | SHEET 1 OF 1

7842 55129 REV 661